

Work Order ID 53228

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October 27, 2009 3:06:16 PM

Item ID: D3161-9

Accept



Setup Start



Revision ID: A2

Stop



Item Name: Hinge 17.0"

Start Date: 27/10/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 05/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 09-10-27 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3161	Rev A2

100



Small Fab

0.00

09/12/14 10

Small Fab

Memo

0.00

Small Fab
D3161

(1) 72" Hinge makes (4) D3161-9 parts at 17" long □ Cut to length as per Dwg

110



QC5- Inspect part completeness to step on W/O

0.00

09/12/14

QC

Memo

0.00

Quality Control

120



Identify as per dwg & Stock Location:

0.00

Packaging

Memo

0.00

Packaging

9/12/14 Qox Sf

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Start Date: 27/10/2009 Start Qty: 10.00



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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description**Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10.09.12.16

R 09/12-14
(10)

Picklist Print

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October 27, 2009 3:06:20 PM

Work Order ID: 53228



Parent Item: D3161-9RevA2



Parent Item Name: Hinge 17.0"

Start Date: 27/10/2009

Required Date: 05/11/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20257-3-7200		Purchased		No		100	f	70.8000	16.5000		BB09/12/14	

Piano Hinge

Warehouse
Location

Main Warehouse

ST	70.8	
101334	4	
110267	19	
111072	39	
112612	8.8	

1113368 : 16.5

DART

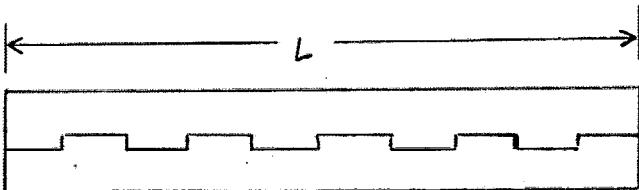
COPY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3161
DATE	02.04.24	TITLE HINGE
		REV. A
		SHEET 1 OF 1
		SCALE NTS

RELEASED

02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
<u>D3161-9</u>	17.0"	HINGE

NOTES:

(1) MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53225

PL 09-10-27